



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW7111G00131-8G-9**Job Sheet 190040****Part No:** RBW7111G00131-8G-9**Job Qty:** 2 pcs**Part Name:** Short Jacket Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/4/19**Job Tracking No:****Due Date:** 2/18/19**Created By:** Patrick Lussier**Type:** Stock**Description:****Note:** DWG RBW7111G00131-8G Rev.A IPP Rev. A 19.01.31 New issue DP Verify DD**Ship Via:****Bill of Materials**

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Container No: S154727**Part:** RBW7111G00131-8G-9**Job No:** 190040**Serial No/Batch:** S154727**Revision:** A**Inspector:****Exp Date:****Instructions:****Date:** 02/19/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	Sign-off	
100	Purchasing	2 pcs		2/18/19	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs		2/18/19	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B		
120	QC 6	2 pcs		2/18/19	0.00	0.00	QC 6 - 38 QC 6 - 42 QC 6 - 9 QC 6 - 68		FEB 19 2019
130	Small Fab - 2 - B4B	2 pcs		2/18/19	0.00	0.00	Small Fab - 1 - B4B Small Fab - 2 - B4B Small Fab - 3 - B4B Small Fab - 4 - B4B Small Fab - 5 - B4B Small Fab - 6 - B4B Small Fab - 7 - B4B		FEB 19 2019
140	QC 5	2 pcs		2/18/19	0.00	0.00	QC 5 - 10 QC 5 - 12 QC 5 - 17 QC 5 - 18 QC 5 - 19 QC 5 - 22 QC 5 - 24 QC 5 - 3 QC 5 - 38 QC 5 - 42 QC 5 - 43 QC 5 - 49 QC 5 - 51 QC 5 - 58 QC 5 - 68 QC 5 - 9 QC 5 - 50 QC 5 - 30		
150	Packaging 3-1 - Stock - B4B	2 pcs		2/18/19	0.00	0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B		
160	QC 21 - SA	2 pcs		2/18/19	0.00	0.00	QC 21 - SA - 21 QC 21 - SA - 70		
Part Op 100 - 1-Issue P/O: 042495 MANUFACTURE RBW7111G00131-8G-9 AS PER DWG Supplier: TULMAR 2-Certificate Descriptions: of conformity is required 110 - Certificate of Conformity is required 130 - Re-identify as required.									

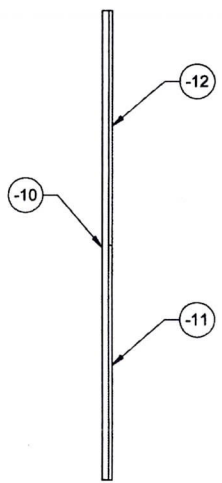
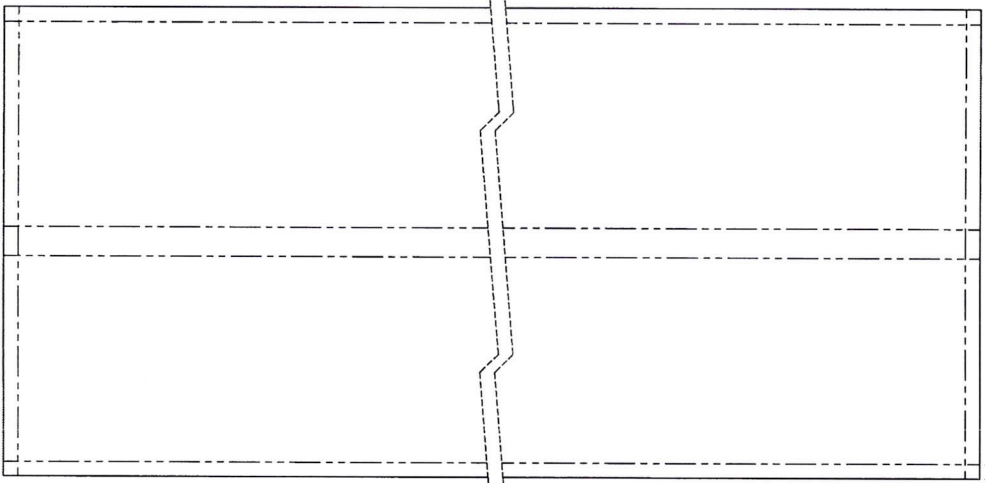
Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW7111G00131-8G-9P	Short Jacket Assembly	2 (1 ea)	100-Purchasing	5154 726

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW7111G00131-8G-9P	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 2/4/19 11:43 AM dart.Lussier.Patrick

ITEM #	QTY	PART #	PART TITLE
-10	1	RBW7111G00131-8G-10	SHORT JACKET
-11	1	RBW7111G00131-8G-11	SHORT FASTENER LOOP
-12	1	RBW7111G00131-8G-12	SHORT FASTENER HOOK



0.13 REF
TYP

RBW7111G00131-8G-9 SHORT JACKET ASSEMBLY

4 8 9 10 11

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X = +/- 1"
 - X.X = +/- 0.5"
 - X.XX = +/- 0.25"
 - UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
 - 7) IDENTIFICATION: N/A
 - 8) SEW ITEMS TOGETHER AS SHOWN
 - 9) STITCHING TO BE IAW ASTM D6193, TYPE 301, 6-10 STITCHES PER INCH, MINIMUM (1/2IN) BACKSTITCH, (1/2IN) SEAM ALLOWANCE, (1/2IN) TURNBACKS WHERE SHOWN, (1/8IN) FROM EDGE, ADDITIONAL ROWS OF SEWING ARE ACCEPTABLE TO ASSIST IN ASSEMBLY
 - 10) PHANTOM LINES REPRESENT STITCHING
 - 11) FASTENER LOOP/HOOK MUST BE ALIGNED WITH END OF JACKET BEFORE SEWING

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBW7111G00131-8G TITLE FWD SLIDING COWLING LIFTING SLING TOOL SCALE NTS COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
DRAWN	KPT	
CHECKED	MBB	
MFG. APPR.	DP	
APPROVED	<i>VP</i>	
DATE 30/01/2019		REV. A SHEET 11 OF 15

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Pa

65702

Ship Date

2/19/2019

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
36799	2/4/2019	CDART100	H	Vicky Eve Lovvorn
PO number	Ship via	Shipping Terms		
042495	Pick-Up	FOB ORIGIN		
Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				

87435-001

2.00 EA

2.00

Assembly, Jacket, Long

Drawing No: RBW7111G00131-8G-5 +MU

DWG Rev: A + 1

SF = 47111

Lot no.: BATCH0000000001

2.00

87435-002

2.00 EA

2.00

Assembly, Jacket, Short

Drawing No: RBW7111G00131-8G-9 +MU

DWG Rev: A + 1

SF = 47112

Lot no.: BATCH0000000001

2.00

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie Lee Francis

Date:

FEB 19 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042495



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO042495
PO Date: 2/4/19
Due Date: 2/18/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190038	RBW7111G00131-8G-5P			Long Jacket Assembly	Firmed XZ	-	2/18/19 FEB 19 2019	2 Ea	0 Ea	2 Ea	\$30.00/Ea	\$60.00
2	190040	RBW7111G00131-8G-9P			Short Jacket Assembly	Firmed XZ	-	2/18/19 FEB 19 2019	2 Ea	0 Ea	2 Ea	\$40.00/Ea	\$80.00
Grand Total:													\$140.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/4/19 12:49 PM dart.Lussier.Patrick